

ABSTRACT OF THE DISCLOSURE

In a film winding method, continuous polymer film of cellulose acetate being supplied is wound into a form of a film roll. During the winding step, looseness of outer
5 turns of the film roll is prevented by pressing a rotatable lay-on roll against the film roll. The lay-on roll includes a surface material, formed in a cylindrical shape, for contacting the film roll. The surface material includes rubber, has volume resistivity of 10^2 - 10^{12} Ω cm,
10 and hardness of 30-70.